



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D206-628-034
Job Sheet 181169



Part No: D206-628-034

Job Qty: 2 ea

Part Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/23/18

Job Tracking No:

Due Date: 9/7/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV N/A IPP Rev:D As Per Ecn 766 06-01-06 JLM IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC IPP rev F ncr 09-004 09.01.09 EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Stores/Pkg-1	DAS	21	AUG 17 2018
110	Packaging	2 pcs	9/7/18	9/7/18	0.00	0.00	Packaging1-2	69	BB	SEP 14 2018
120	QC	2 pcs	9/7/18	9/7/18	0.00	0.00	QC4	9-89	BB	OCT 24 2018
130	Packaging	2 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-1		BB	OCT 24 2018
135	DC	2 pcs	9/7/18	9/7/18	0.00	0.00	DC			OCT 24 2018
140	QC21-FG	2 Ea	9/7/18	9/7/18	0.00	0.00	QC21			OCT 24 2018

Part Op 130 - Identify and pack for shipping as per PPP D206-628-034
Descriptions: 135 - Photocopy blue file and type labels as per PPP D206-628-034 CHG 003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C4A	Bolt	6 Ea (3 ea)	90-Start up Operation	5090636
AN4C14A	Bolt	16 Ea (8 ea)	90-Start up Operation	5034388
AN4C15A	Bolt	8 Ea (4 ea)	90-Start up Operation	5044216
D2731-3	Mounting Lug	8 Ea (4 ea)	90-Start up Operation	5008706
D2732-030	Rubber Cushion (\$Per Foot)	4 Ea (2 ea)	90-Start up Operation	5088726
D2842-042	Step Assembly RH, 206 Float	2 Ea (1 ea)	90-Start up Operation	5120005
D2844-1	Arm 5035108x2 5109164x1	4 Ea (2 ea)	90-Start up Operation	5159792x1
D2844-3	Arm 5109172	2 Ea (1 ea)	90-Start up Operation	5034998x1
D3394-041	Lug	8 Ea (4 ea)	90-Start up Operation	5147584
MS21043-4	Nut	24 Ea (12 ea)	90-Start up Operation	5089277
NAS1149C0363R	Washer	6 Ea (3 ea)	90-Start up Operation	5054113
NAS1149C0432R	Washer	48 Ea (24 ea)	90-Start up Operation	5050052
NAS1515H3	Washer	6 Ea (3 ea)	90-Start up Operation	51131697-25
NAS1515H4L	Washer	48 Ea (24 ea)	90-Start up Operation	5044189



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Container No: S110196



Part: D206-628-034

Job No: 181169

Serial No/Batch: S110196

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH98-14 Issue 2 ^{2nd} FAA: STC SA00500SE 15/10/28, EASA S

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C4A	6	3,486	0
	AN4C14A	16	68	0
	AN4C15A	8	36	0
	D2731-3	8	9	0
	D2732	4	252	0
	D2842-042	2	0	0
	D2844-1	4	2	0
	D2844-3	2	1	0
	D3394-041	8	12	0
	MS21043-4	24	1,581	0
	NAS1149C0363R	6	284	0
	NAS1149C0432R	48	1,237	0
	NAS1515H3	6	192	0
	NAS1515H4L	48	293	0
Part Specifications				
Specifications could not be found.				

Plex 7/23/18 1:04 PM dart.white.jesse

5.2 D206-628-013/-014/-023/-024/-033/-033 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

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Revision: G

Date: 11.02.25

Change Record

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Part Number: D206-628-033/-034

Description: HELI-ACCESS STEP, LH/RH (407 FLOAT)

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